

[illegible]

Page 1



1. The first step in the process is to identify the problem or issue that needs to be addressed. This involves gathering information and understanding the context of the problem.

2. Once the problem is identified, the next step is to define the objectives and goals of the project. This helps to clarify what needs to be achieved and provides a clear direction for the team.

3. The third step is to develop a plan or strategy to address the problem. This involves breaking down the problem into smaller, manageable tasks and determining the resources needed to complete them.

4. The fourth step is to implement the plan. This involves putting the strategy into action and monitoring progress regularly to ensure that the project is on track.

5. Finally, the fifth step is to evaluate the results of the project. This involves assessing the outcomes against the objectives and goals to determine the effectiveness of the project and identify areas for improvement.

[illegible]

1. The first step is to identify the problem or question that needs to be answered. This involves understanding the context and the specific requirements of the task.

2. Next, it is important to gather relevant information and data. This can be done through research, consultation with experts, or by analyzing existing data sets.

3. Once the information is gathered, the next step is to analyze it. This involves identifying patterns, trends, and relationships that can help in understanding the problem.

4. After analysis, the next step is to develop a solution or plan. This involves identifying the most effective approach to solving the problem and outlining the steps to be taken.

5. Finally, the solution is implemented and the results are evaluated. This involves monitoring the progress of the solution and making adjustments as needed to ensure that the problem is solved effectively.

Customer:

1. The first step in the process is to identify the problem or issue that needs to be addressed. This involves gathering information and understanding the context of the problem.

2. Once the problem is identified, the next step is to define the objectives and goals of the project. This helps to clarify what needs to be achieved and provides a clear direction for the team.

3. The third step is to develop a plan or strategy to address the problem. This involves breaking down the problem into smaller, manageable tasks and determining the resources needed to complete each task.

4. The fourth step is to implement the plan. This involves putting the strategy into action and monitoring progress regularly to ensure that the project is on track.

5. Finally, the fifth step is to evaluate the results of the project. This involves assessing the outcomes against the objectives and goals to determine the effectiveness of the project and identify areas for improvement.



Date:

[illegible]

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 69487

Wednesday, May 11, 2011 12:56:16 PM

Page 2

Item ID: D4030-041

Accept



Setup Start



Revision ID:

Stop



Item Name: Long Basket Assembly (350)

Start Date: 5/11/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 5/13/2011 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: _____

0.00



Packaging

Memo

0.00

PP 69481

11/6/09

Packaging

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

11/6/09

Quality Control

MF 11-06-09

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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NOTE: Date & initial all entries

Picklist Print

Wednesday, May 11, 2011 12:56:23 PM

Page 1

Work Order ID: 69487

Parent Item: D4030-041

Parent Item Name: Long Basket Assembly (350)






Start Date: 5/11/2011

Required Date: 5/13/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A new issue DD 10.03.23 verified by:EC IPP Rev:B as
per dwg revB DD 10.04.20 verified by:EC IPP Rev:C as per dwg
revC DD 10.08.18 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2530  Handle Weldment		Manufactured	No			100	Each	8.0000	1	1			
<div><div><u>Location</u></div><div>ST506</div></div> <div><div><u>Loc Qty</u></div><div>8</div></div> <div><div><u>Loc Code</u></div><div></div></div>													
<div><div></div><div>66563</div></div> <div><div></div><div>2</div></div> <div><div></div><div></div></div>													
<div><div></div><div>68363</div></div> <div><div></div><div>6</div></div> <div><div></div><div></div></div>													
D2535  Spring		Manufactured	No			100	Each	41.0000	2	2			
<div><div><u>Location</u></div><div>ST504</div></div> <div><div><u>Loc Qty</u></div><div>41</div></div> <div><div><u>Loc Code</u></div><div></div></div>													
<div><div></div><div>66764</div></div> <div><div></div><div>41</div></div> <div><div></div><div></div></div>													
D2537  Bushing		Manufactured	No			100	Each	32.0000	2	2			
<div><div><u>Location</u></div><div>ST504</div></div> <div><div><u>Loc Qty</u></div><div>32</div></div> <div><div><u>Loc Code</u></div><div></div></div>													
<div><div></div><div>66972</div></div> <div><div></div><div>32</div></div> <div><div></div><div></div></div>													
D3913-041  Long Basket Base Assembly, 350		Manufactured	No			100	Each	0.0000	1	1			
D3914-041  Long Basket Lid Assembly (350)		Manufactured	No			100	Each	0.0000	1	1			

B69493

B69489

B69907 SD

SD

SD

5/11/06/08

5/11/06/08

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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

Wednesday, May 11, 2011 12:56:23 PM

Work Order ID: 69487



Parent Item: D4030-041



Parent Item Name: Long Basket Assembly (350)

Start Date: 5/11/2011

Required Date: 5/13/2011

Start Qty: 1.00

Required Qty: 1.00

D3917-3	Manufactured	No	100	Each	0.0000	6	6	
Washer								B69513 \$

D3953-3	Manufactured	No	100	Each	3.0000	2	2	
Gas Spring Stud, Lid								B69611 \$

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST096	3	
68230	3	

D3953-7	Manufactured	No	100	Each	20.0000	2	2	
Spring Spacer								\$

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST096	20	
65053	4	
68464	16	

D3953-9	Manufactured	No	100	Each	2.0000	2	2	
Gas Spring Washer								B69973 \$

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST096	2	
68231	2	

D3953-17	Manufactured	No	100	Each	9.0000	2	2	
Gas Spring Spacer								B69603 \$ 10/6/11

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST096	9	
67968	9	

W/O:		WORK ORDER CHANGES					
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Wednesday, May 11, 2011 12:56:24 PM

Work Order ID: 69487

Parent Item: D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 5/11/2011

Required Date: 5/13/2011

Start Qty: 1.00

Required Qty: 1.00

D3953-19 Manufactured No

100 Each

20.0000

1

1



Gas Spring Bracket

Location

Loc Qty

Loc Code

ST096

20

59213

1

68462

19

D3953-21 Manufactured No

100 Each

19.0000

1

1



Gas Spring Bracket

Location

Loc Qty

Loc Code

ST096

19

68463

19

D3969-3 Manufactured No

100 Each

20.0000

1

1



Spring (Basket Lid)

Location

Loc Qty

Loc Code

ST272

20

64285

1

68925

19

AN3-14A Purchased No

100 Each

21.0000

4

4



Bolt

Location

Loc Qty

Loc Code

ST351

21

117513

21

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 69487

Parent Item: D4030-041


Parent Item Name: Long Basket Assembly (350)

Start Date: 5/11/2011


Required Date: 5/13/2011

Start Qty: 1.00


Required Qty: 1.00

AN3-16A Purchased No 100 Each 151.0000 2 2

 Bolt


Location	Loc Qty	Loc Code
ST352	151	
114752	1	
<u>116419</u>	50	2
117441	100	

AN5-17A Purchased No 100 Each 112.0000 4 4

 Bolt

Location	Loc Qty	Loc Code
ST339	112	
<u>116590</u>	32	4
117313	30	
117619	50	

AN4-12 Purchased No 100 Each 74.0000 3 3

 Bolt

Location	Loc Qty	Loc Code
ST357	74	
116786	14	3
<u>117514</u>	60	

AN310-4 Purchased No 100 Each 26.0000 3 3

 NUT

Location	Loc Qty	Loc Code
ST324	26	
117442	26	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Wednesday, May 11, 2011 12:56:25 PM

Work Order ID: 69487

Parent Item: D4030-041




Parent Item Name: Long Basket Assembly (350)

Start Date: 5/11/2011

Required Date: 5/13/2011




Start Qty: 1.00

Required Qty: 1.00

AN310C4	Purchased	No	100	Each	59.0000	2	2
							
Nut							




<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST324	59	
<u>116741</u>	10	
117395	49	

2

MS21042L3	Purchased	No	100	Each	2,328.000	6	6
							
Nut							

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST300	2328	
116391	11	
116540	351	
116549	766	
<u>117441</u>	800	
117601	400	

6

MS21042L5	Purchased	No	100	Each	1,283.000	4	4
							
Nut							

ulc h

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST300	1283	
116105	323	
<u>116548</u>	260	
117441	500	
117591	100	
117611	100	

4

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Wednesday, May 11, 2011 12:56:25 PM

Work Order ID: 69487

Parent Item: D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 5/11/2011

Required Date: 5/13/2011

Start Qty: 1.00

Required Qty: 1.00

MS24665-151 Purchased No

100 Each

483.0000

3

3



Cotter Pin

Location

Loc Qty

Loc Code

ST309

483

17566

483

3

MS24665-300 Purchased No

100 Each

80.0000

2

2



Cotter Pin

Location

Loc Qty

Loc Code

ST309

80

116823

80

2

NAS1149F0432P Purchased No

100 Each

474.0000

6

6



Washer

Location

Loc Qty

Loc Code

ST275

474

117291

474

6

NAS1149F0563P Purchased No

100 Each

48.0000

4

4



Washer

Location

Loc Qty

Loc Code

ST275

48

114576

48

4

NAS1149F0332P Purchased No

100 Each

100.0000

8

8



WASHER

Location

Loc Qty

Loc Code

ST275

100

17317

100

8

Wednesday, May 11, 2011 12:56:25 PM

Shop Packet Print

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

Page 7

Wednesday, May 11, 2011 12:56:25 PM

Work Order ID: 69487



Parent Item: D4030-041



Parent Item Name: Long Basket Assembly (350)

Start Date: 5/11/2011

Required Date: 5/13/2011

Start Qty: 1.00

Required Qty: 1.00

NAS1149C0432R

Purchased

No

100

Each

6,274.000

2

2



11/6/11 sf

Washer

Location

Loc Qty

Loc Code

ST297

6274

116900

1274

117291

5000

2

Wednesday, May 11, 2011 12:56:25 PM

Shop Packet Print

Page 7

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

SHOP COPY

RETURN TO

ENGINEERING

UNCONTROLLED COPY

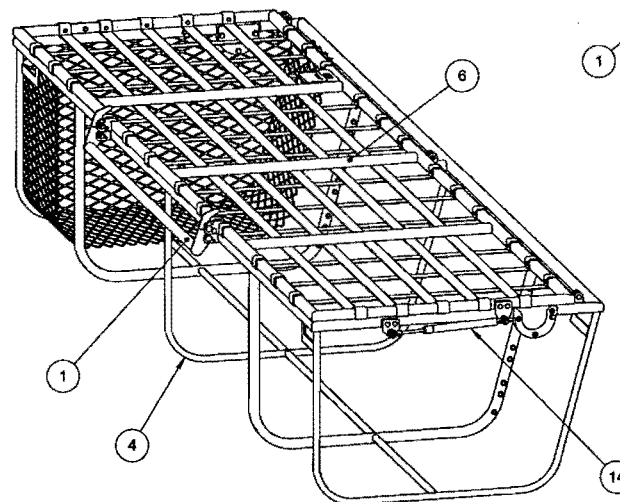
SUBJECT TO AMENDMENT

WITHOUT NOTICE

WORK ORDER

NO. 694872011-05-11

ITEM	QTY -041	QTY -043	P/N	DESCRIPTION
	X		D4030-041	LONG BASKET ASSY (350)
		X	D4030-043	LONG BASKET ASSY, LIGHT LID (350)
1	1	1	D2530	HANDLE WELDMENT
2	2	2	D2535	SPRING
3	2	2	D2537	BUSHING
4	1	1	D3913-041	LONG BASKET BASE ASSY (350)
5	1	1	D3914-041	LONG BASKET LID ASSY (350)
6		1	D3915-041	LIGHT LID ASSY-LONG BASKET
7	6	6	D3917-3	WASHER
8	2	2	D3953-3	GAS SPRING STUD, LID
9	2	2	D3953-7	GAS SPRING SPACER
10	2	2	D3953-9	GAS SPRING WASHER
11	2	2	D3953-17	GAS SPRING SPACER
12	1	1	D3953-19	GAS SPRING BRACKET
13	1	1	D3953-21	GAS SPRING BRACKET
14	1	1	D3969-3	SPRING
15	4	4	AN3-14A	BOLT
16	2		AN3-16A	BOLT
17		2	AN3-20A	BOLT
18	3	3	AN4-12	BOLT (DRILLED)
19	4	2	AN5-17A	BOLT
20		2	AN5-21A	BOLT
21	3	3	AN310-4	NUT, CASTELLATED
22	2	2	AN310C4	NUT, CASTELLATED
23	6	6	MS21042L3	NUT
24	4	4	MS21042L6	NUT
25	3	3	MS24665-151	COTTER PIN
26	2	2	MS24665-300	COTTER PIN
27	6	6	NAS1149F0432P	WASHER
28	4	4	NAS1149F0563P	WASHER
30	8	8	NAS1149F0332P	WASHER
31	2	2	NAS1149C0432R	WASHER



D4030-041 LONG BASKET ASSY (350)
(MESH SHOWN LOCALLY FOR CLARITY)

D4030-043 LONG BASKET ASSY, LIGHT LID (350)
(MESH SHOWN LOCALLY FOR CLARITY)

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: -041: 72 lbs APPROX
-043: 57 lbs APPROX

RELEASED
10.08.12
ECN 10-546

C	QTY FOR ITEMS #30 & #31 UNDER -043 WERE MISSING (B8-1); QTY FOR ITEM #3 WAS 4 (D8-1), ONLY 2 ARE REQUIRED, AFFECTS SECTION C-C (D3-3)	MB	10.07.23
B	AN5-21A BOLT WAS AN5-19A: BOM & (D3-3)	JPH	10.04.06
A	NEW ISSUE	JPH	10.03.16
REV.	DESCRIPTION	BY	DATE
DESIGN	ALS	DART AEROSPACE LTD	
DRAWN	OP	HAWKESBURY, ONTARIO, CANADA	
CHECKED	JP	DRAWING NO.	REV. C
MFG. APPR.	JES	D4030	SHEET 1 OF 3
APPROVED	JP	TITLE	SCALE
DE APPR.	JP	LONG BASKET ASSY (350)	NTS
DATE	10.07.23	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

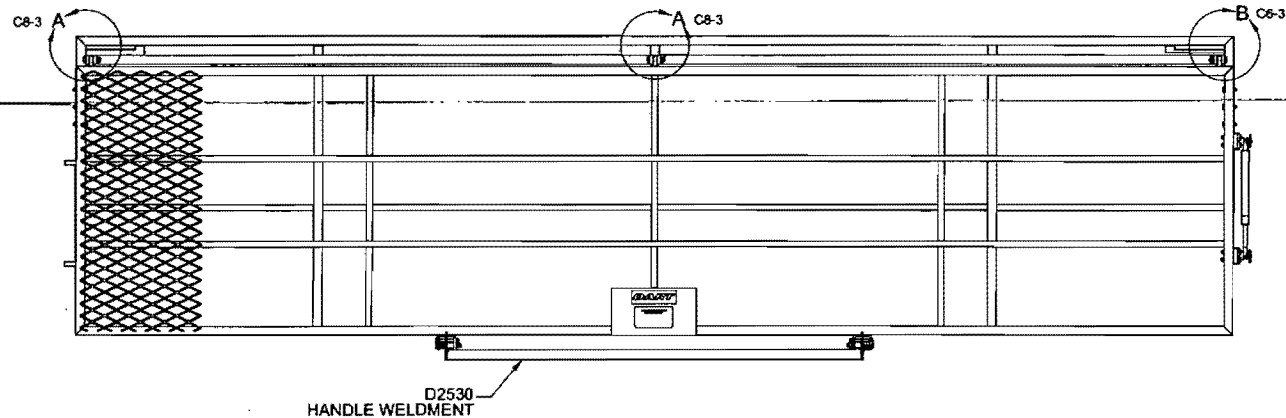
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

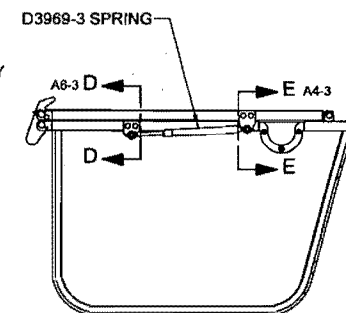
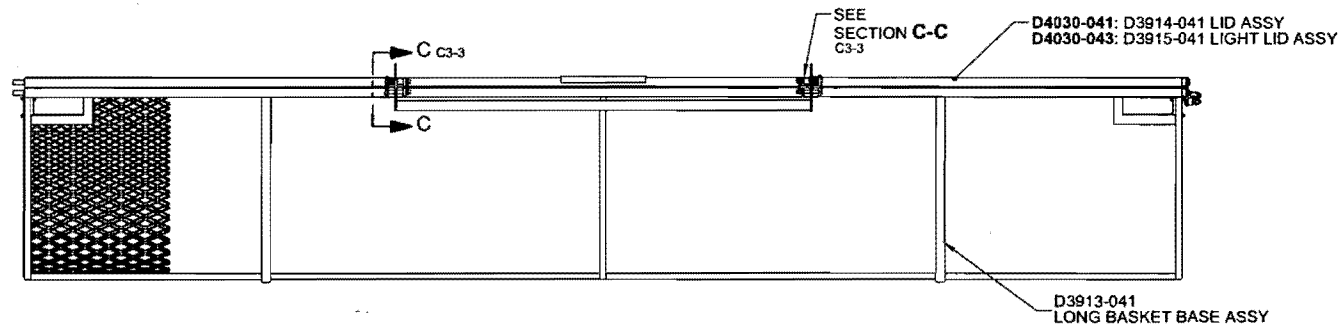
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

8 7 6 5 4 3 2 1



u/o 69487



D4030-041 LONG BASKET ASSY (350) (SHOWN)
(MESH SHOWN LOCALLY OR REMOVED FOR CLARITY)

D4030-043 SHORT BASKET ASSY. LIGHT LID (350)
(MESH SHOWN LOCALLY FOR CLARITY)

RELEASED
10.08.17

DESIGN	115	DART AEROSPACE LTD	
DRAWN	h	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. C
MFG. APPR.	SFS <i>[Signature]</i>	D4030	SHEET 2 OF 3
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	LONG BASKET ASSY (350) ___ NTS	
DATE	10.07.23	COPYRIGHT © 2010 BY DART AEROSPACE LTD	
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			

8 7 6 5 4 3 2 1

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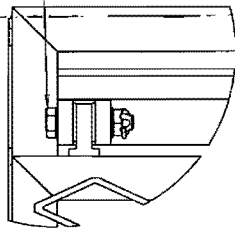
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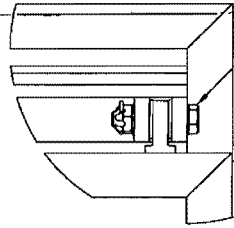
NOTE: Date & initial all entries

AN4-12 BOLT
D3917-3 WASHER, 2X
NAS1149F0432P WASHER, 2X
AN310-4 NUT, CASTELLATED
MS24665-151 COTTER PIN



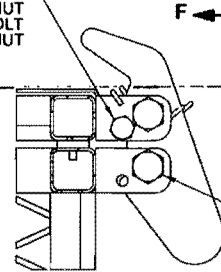
DETAIL A D8-2
D5-2

AN4-12 BOLT
D3917-3 WASHER, 2X
NAS1149F0432P WASHER, 2X
AN310-4 NUT, CASTELLATED
MS24665-151 COTTER PIN



DETAIL B D3-2

D4030-041: AN3-16A BOLT
MS21042L3 NUT
D4030-043: AN3-20A BOLT
MS21042L3 NUT

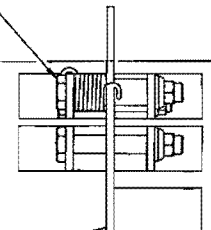


SECTION C-C B4-2
B6-2

D4030-041: AN5-17A BOLT
D2537 BUSHING
D2535 SPRING
NAS1149F0563P WASHER
MS21042L5 NUT

D4030-043: AN5-21A BOLT
D2537 BUSHING
D2535 SPRING
NAS1149F0563P WASHER
MS21042L5 NUT

AN5-17A BOLT
NAS1149F0563P WASHER
MS21042L5 NUT



D2530
HANDLE WELDMENT
REF

VIEW F-F C3-3

D3953-17 GAS SPRING SPACER
D3953-21 GAS SPRING BRACKET
AN3-14A BOLT
NAS1149F0332P WASHER, 2X
MS21042L3 NUT
2 PL

D3953-3 GAS SPRING STUD, LID
D3953-7 GAS SPRING SPACER
D3953-9 GAS SPRING SPACER
NAS1149C0432R WASHER
AN310C4 NUT, CASTELLATED
MS24665-300 COTTER PIN

D3969-3 SPRING
REF

SECTION D-D B2-2

D3953-17 GAS SPRING SPACER
D3953-19 GAS SPRING BRACKET
AN3-14A BOLT
NAS1149F0332P WASHER, 2X
MS21042L3 NUT
2 PL

D3953-3 GAS SPRING STUD, LID
D3953-7 GAS SPRING SPACER
D3953-9 GAS SPRING SPACER
NAS1149C0432R WASHER
AN310C4 NUT, CASTELLATED
MS24665-300 COTTER PIN

D3969-3 SPRING
REF

SECTION E-E B1-2

u/06487

RELEASED
10.08.12

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. C
MFG. APPR.	JFS	D4030	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		LONG BASKET-ASSY (350)	NTS
DATE	10.07.23	COPYRIGHT © 2010 BY DART AEROSPACE LTD	
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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries